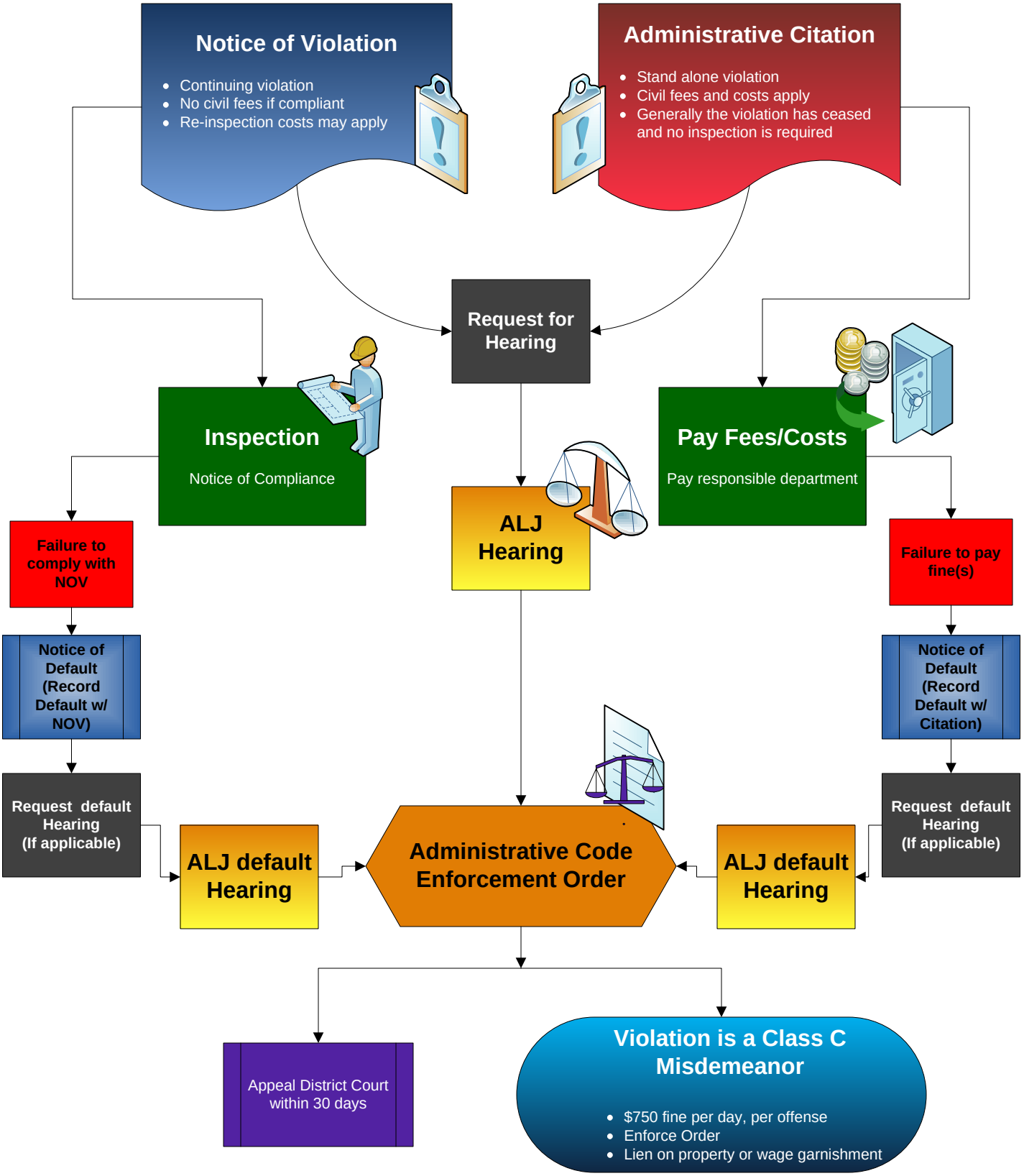
ACE Flowchart

HOW DOES IT WORK???